

REMOVE DURING INSTALLATION

INSTRUCTIONS FOR CONFIGURING IUA

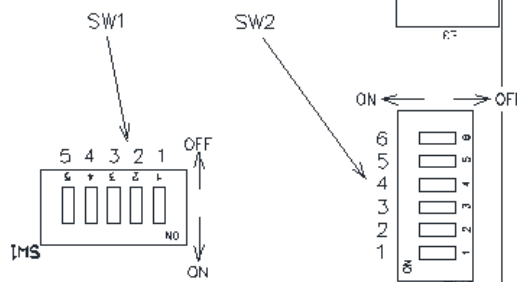
The L-849I REILs (each IUA) must be set for Style A, C or E, Primary or Secondary and 3- or 5-step CCR. Both must be configured identically, with the exception of Primary/Secondary. Check "CONFIGURED AS:" chart on the back of this sheet. If this is the required configuration, no changes are needed.

If changes are needed, set DIP switches and move sync cable wiring according to the charts below.

IUA CONFIGURATION – DIP SWITCH CHART

DIP SWITCH POSITIONS ON PWA.

SW1-	1	2	3	4	5
PRIMARY	ON	X	X	X	X
SECONDARY	OFF	X	X	X	X
3-STEP	X	OFF	X	X	X
5-STEP	X	ON	X	X	X
STYLE A	X	X	ON	OFF	X
STYLE C	X	X	OFF	ON	X
STYLE E	X	X	OFF	OFF	X
HEATER ENABLE	X	X	X	X	OFF
HEATER DISABLE	X	X	X	X	ON



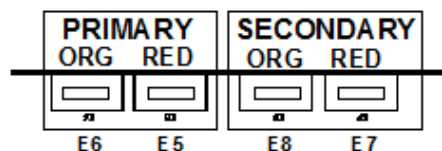
Sw2 selects CCR steps for which flashing is disabled.

SW2-	1	2	3	4	5	6
STEP 1	ON	ON	X	X	X	X
FLASHING	OFF	OFF	X	X	X	X
STEP 2	ON	X	ON	X	X	X
FLASHING	OFF	X	OFF	X	X	X
STEP 3	ON	X	X	ON	X	X
FLASHING	OFF	X	X	OFF	X	X
STEP 4	ON	X	X	X	ON	X
FLASHING	OFF	X	X	X	OFF	X
STEP 5	ON	X	X	X	X	ON
FLASHING	OFF	X	X	X	X	OFF

(SW2 factory default is all = ON.)

IUA CONFIGURATION - INTERNAL WIRING (SYNC CABLE)

WIRES	RED	ORANGE
PRIMARY	E5	E6
SECONDARY	E7	E8



{ONE IUA MUST BE PRIMARY & ONE SECONDARY FOR PROPER SYSTEM FUNCTION}